

<b>Version: 01</b>	<b>Testing the stability of loading units with small containers (HDPE and metal) with a filling volume of 20-60 litres on 80 x 120 cm EURO and CP 2 wooden pallet</b>				<b>EUROSAFE certificate no. 2024-02-001</b>
<b>EUROSAFE Certificate no.</b>	2024-02-001	<b>Test location</b>	Warehouse and factory area of G+H GmbH Rothschenk	<b>Test date</b>	27/09/2023 (EN 12195-1) 15/02/2024 (DIN EN 12642)
<b>Client</b>	G&H GmbH Rothschenk	<b>Persons present</b>	Client: Thomas Lorenz, Andre Bauer Tester: Wolfgang Neumann/EUROSAFE		

## 1. inclination test according to DIN EN 12195-1

The load units were statically tested with an angle of inclination of at least 39 degrees transverse/longitudinal. The test duration in the tilted state was > 30 seconds.

## 2. driving dynamics test based on DIN EN 12642 Annex B

3 x braking manoeuvres in longitudinal and transverse direction > 0.8 g with Sprinter vehicle

### Test objects:

No.	Designation	Article no. Rothschenk	Dimensions L x W x H (mm)	Net Weight (kg)	Result
1	30 l PE can with 2" filler neck and venting cap	23366	320 x 291 x 495	30	passed
2	30 litre HDPE canister	14946	390x270x400	30	passed
3	30-50 litre HDPE can with clamping ring lid / metal bung barrel and metal clamping ring lid barrel	14946	366/344 (Ø) x 408	30-50	passed
4	60 litre HDPE canister	14946	390x330x640 mm	60	passed
5	21 litre HDPE can with clamping ring lid	23366	305/290 (Ø) x 380	20	passed
6	20 litre hobcock with clamping ring lid	23366	280 (Ø) x 386	20	passed
7	30 litre HDPE hobcock with clamping ring lid	23366	350 (Ø Outside) x 406	30	passed
8	30 litre steel can	23366	280 x 505	30	passed

*Fig.1 : Overview of the tested packaging variants*

**Note on the table:** The tested packaging is shown in examples in Figs. 2-7.

**LE formation:** Rothschenk drum lashing system placed on top, with PET strap (15.5 mm x 0.9 mm, elongation at break 8 - 14 %) with a minimum breaking load of 340 daN, looped through the pallet. The tensile strength of the PET strap is  $\geq 430 \text{ N/mm}^2$ . A full-surface anti-slip mat or alternative friction-enhancing material with a  $\mu$  value  $\geq 06$  must be used between the container and the pallet. The PES webbing used has a tensile strength (linear) of 3000 daN.

**Pallet design:** CP 2 wooden pallet or EURO pallet 80 x 120 cm.

**Total pallet weight:** from approx. 20 kg to 60 kg (packaging) plus approx. 25 kg wooden pallet.

**Increasing the coefficient of friction:** When using PE containers, a material that increases the coefficient of friction must always be placed between the pallet and the container. The certified coefficient of friction according to VDI 2700 Sheet 14 must be  $\mu \geq 0.6$ . The minimum thickness of the anti-slip mat is 2 mm. In the case of metal containers, the friction-enhancing pads between the pallet and the container can be dispensed with.

**Load securing:** The test carried out does not replace load securing. The entire load unit must be secured in accordance with EN 12195-1, the VDI 2700 basic work and VDI 2700 Sheet 2.

<b>Applied standards/norms:</b>	DIN EN 12195-1 (inclination test) $\geq 39$ degrees lengthwise and crosswise and additionally in accordance with DIN 55415 (inclination test)
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**Examples of loading units:**



Fig. 2: 30-50 litre metal bung barrel



Fig. 3: 30 litre HDPE canister



Fig. 4: 30 litre hobbock



Fig. 5: 60 litre HDPE canister (hobbock)

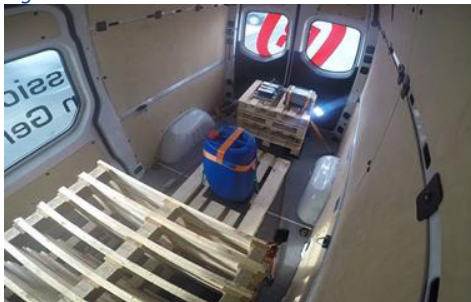


Fig. 6: 60 litre HDPE canister (hobbock),  
Example of emergency braking

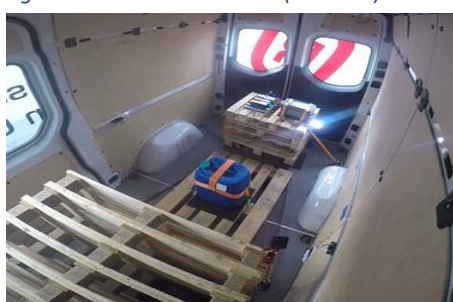




Fig. 7: 30 litre HDPE canister, example of full braking

<b>Tester Complete system:</b>	EUROSAFE GmbH Wolfgang Neumann, personally certified expert in accordance with DIN EN ISO/IEC 17024:2012 for road, rail and sea transport (including dangerous goods) for load securing, packaging and load unit formation	<b>Certification number Examiner:</b>	ZN-20120507-0253 valid until 08/2027
<b>Signature / Stamp:</b>	 	<b>Place of issue:</b> Am Germanenring 30 63486 Bruchköbel	<b>Date:</b> 29/02/2024
<b>Author:</b>	Wolfgang Neumann ö.b.u.v. expert		
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